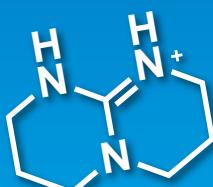
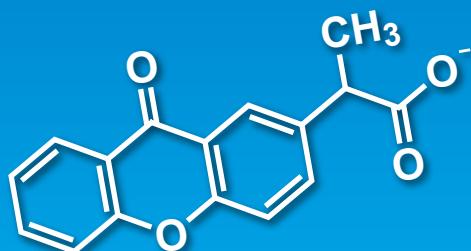
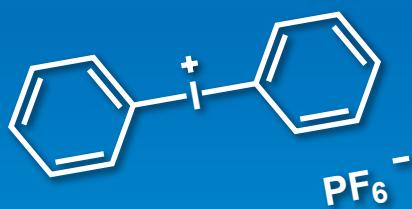
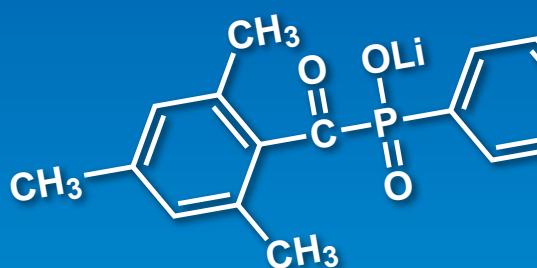


# Polymerization Initiators



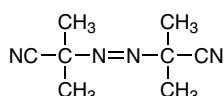
Thermal Polymerization Initiators

Photopolymerization Initiators

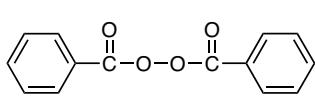
# Polymerization Initiators

Initiators are often used in chain-growth polymerization such as radical polymerization to regulate initiation by heat or light.

Thermal polymerization initiators are compounds that generate radicals or cations upon exposure to heat. For example, azo compounds such as 2,2'-azobis(isobutyronitrile) (AIBN) and organic peroxides such as benzoyl peroxide (BPO) are well-known thermal radical initiators, and benzenesulfonic acid esters and alkylsulfonium salts have been developed as thermal cation initiators.

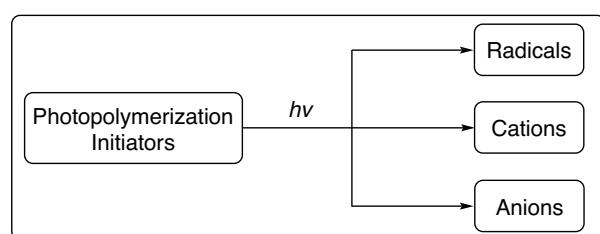


AIBN  
[A0566]



BPO  
[B3152]

Photopolymerization initiators are used in many fields to generate photocurable composites. These composites are polymerized by irradiation with UV light and electron beam which leads to altered physical properties of the composites such as solubility, viscosity and adhesiveness. In particular, the phenomenon in which a liquid changes into a solid is most useful and is applied to surface-treating techniques in fields including paints, printing inks, dental materials, lithography, photoresist, etc.



Photopolymerization initiators can be divided roughly into three groups with the generated active species, as shown in the upper figure. The conventional photopolymerization initiators generate free radicals upon light irradiation, and the resulting radical starts the polymerization process. Typical initiators are represented by benzoin derivatives. Photo-acid generators which produce cations (acid) by light irradiation, were put to practical use in the late 1990s. Photo-base generators, which produce anions (base) by light irradiation, are of current interest in research.

## References

*The Chemistry of Radical Polymerization*, 2nd ed., ed. by G. Moad, D. H. Solomon, Elsevier B.V., Amsterdam, 2005.

*Photopolymers: Photoresist Materials, Processes, and Applications*, ed. by K. Nakamura, CRC Press, Florida, 2014.

## Thermal Polymerization Initiators

C2223	100g
	Cumene Hydroperoxide (contains ca. 20% Aromatic Hydrocarbon) CAS RN: 80-15-9

D3411	100mL
	Di-tert-butyl Peroxide CAS RN: 110-05-4

## Thermal Radical Initiators

D4894	100g 500g
	Dicumyl Peroxide (contains ca. 60% CaCO <sub>3</sub> ) CAS RN: 80-43-3

A3012	25g 100g
	2,2'-Azobis(2-(2-imidazolin-2-yl)-propane) Dihydrochloride CAS RN: 27776-21-2

B3153	100g
	TBHP (70% in Water) CAS RN: 75-91-2

A2098	5g 25g
	(NH <sub>4</sub> ) <sub>2</sub> S <sub>2</sub> O <sub>8</sub> APS CAS RN: 7727-54-0

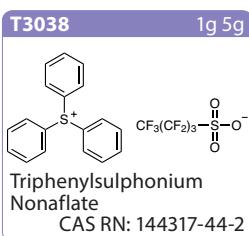
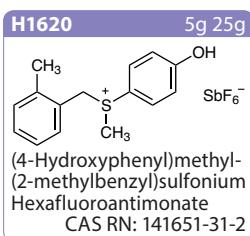
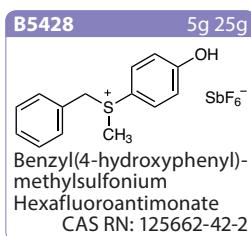
## Thermal Cationic Initiators

C0454	25g 500g
	Dicyandiamide CAS RN: 461-58-5

C2363	5g 25g
	Cyclohexyl Tosylate CAS RN: 953-91-3

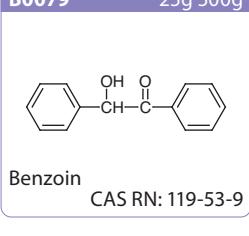
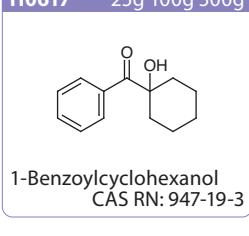
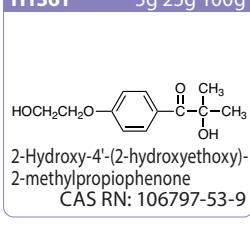
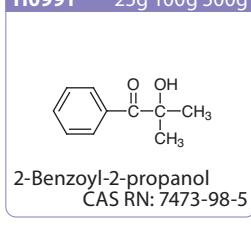
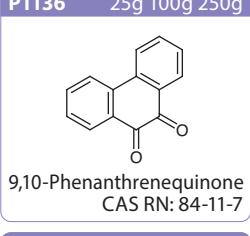
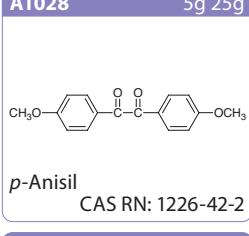
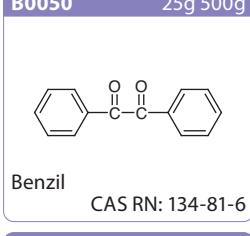
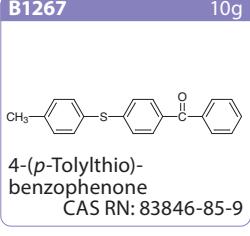
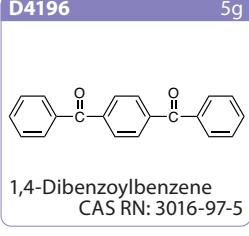
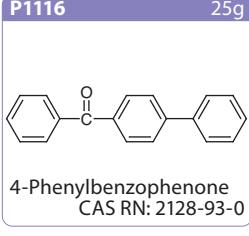
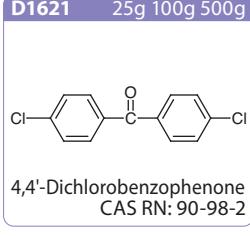
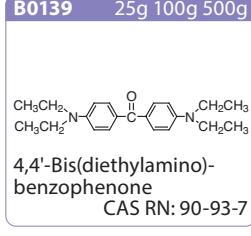
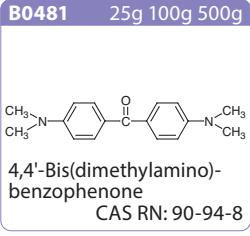
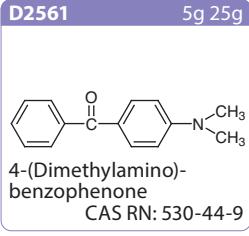
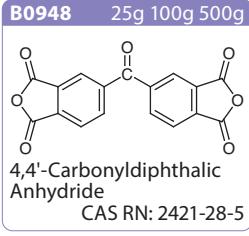
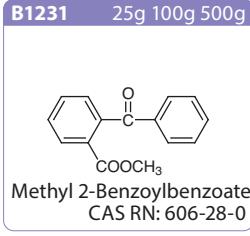
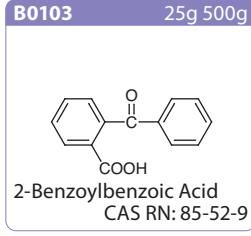
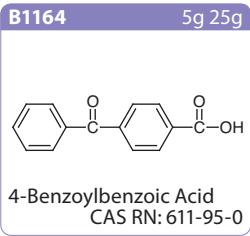
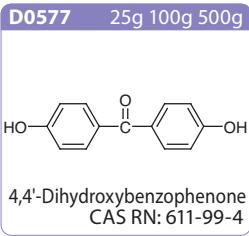
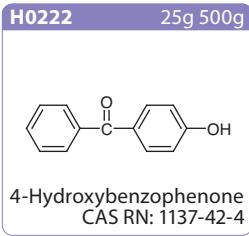
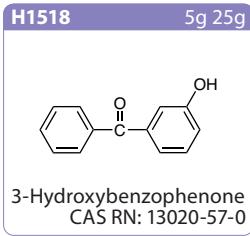
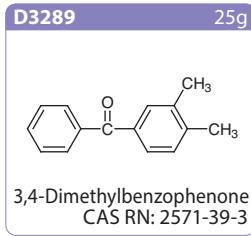
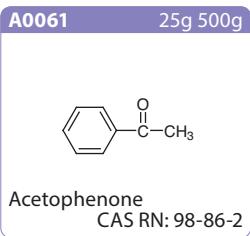
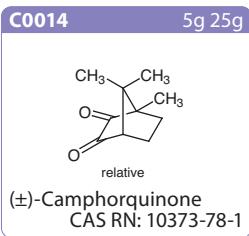
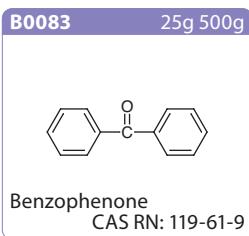
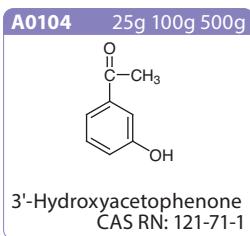
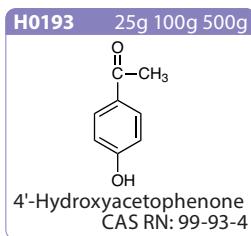
H1776	5g
	(4-Hydroxyphenyl)-dimethylsulfonium Hexafluorophosphate CAS RN: 59626-68-5

D2685	1g 5g
	Diphenyl(methyl)sulfonium Tetrafluoroborate CAS RN: 10504-60-6



## Photopolymerization Initiators

## Photo-Radical Initiators



## Polymerization Initiators

<b>B0869</b>	25g 500g	<b>B1019</b>	25g 100g 500g	<b>B0942</b>	25g 500g	<b>B1015</b>	25g 500g	<b>D1640</b>	25g 100g 500g
Benzoin Methyl Ether CAS RN: 3524-62-7		Benzoin Ethyl Ether CAS RN: 574-09-4		Benzoin Isopropyl Ether CAS RN: 6652-28-4		Benzoin Isobutyl Ether CAS RN: 22499-12-3		2,2-Diethoxyacetophenone CAS RN: 6175-45-7	
<b>D1702</b>	25g 100g 500g	<b>M2028</b>	25g 100g 500g	<b>B3914</b>	25g 100g	<b>B6313</b>	5g 100g	<b>P0211</b>	25g
Benzil Dimethylketal CAS RN: 24650-42-8		2-Methyl-4-(methylthio)-2-morpholinopropiophenone CAS RN: 71868-10-5		2-Benzyl-2-(dimethylamino)-4-morpholinobutyrophenone CAS RN: 119313-12-1		1-((1,1'-Biphenyl)-4-yl)-2-methyl-2-morpholinopropan-1-one CAS RN: 94576-68-8		2-Isonitrosopropiophenone CAS RN: 119-51-7	
<b>P0080</b>	5g 25g	<b>A0502</b>	25g 500g	<b>E0063</b>	25g 500g	<b>A0508</b>	25g 500g	<b>C0292</b>	5g 25g
9,10-Phanthrenequinone CAS RN: 84-11-7		Anthraquinone CAS RN: 84-65-1		2-Ethylantraquinone CAS RN: 84-51-5		Sodium Anthraquinone-2-sulfonate Monohydrate CAS RN: 153277-35-1		2-Chlorothioxanthone CAS RN: 86-39-5	
<b>C3452</b>	5g 25g	<b>I0678</b>	25g	<b>D2375</b>	25g 250g	<b>D5917</b>	200mg 1g	<b>B1225</b>	25g
1-Chloro-4-propoxythioxanthone CAS RN: 142770-42-1		2-Isopropylthioxanthone CAS RN: 5495-84-1		2,4-Diethylthioxanthene-9-one CAS RN: 82799-44-8		2,7-Dimethoxythioxanthone CAS RN: 435344-88-0		2,2'-Bis(2-chlorophenyl)-4,4',5,5'-tetraphenyl-1,1'-biimidazole CAS RN: 7189-82-4	
<b>B4032</b>	25g	<b>D3358</b>	25g	<b>P2312</b>	5g 25g	<b>E0908</b>	25g 100g	<b>L0290</b>	1g 5g
2,2'-Bis(2-chlorophenyl)-4,4',5,5'-tetraphenyl-1,1'-biimidazole CAS RN: 1707-68-2		Diphenyl(2,4,6-trimethylbenzoyl)phosphine Oxide CAS RN: 75980-60-8		Phenylbis(2,4,6-trimethylbenzoyl)phosphine Oxide CAS RN: 162881-26-7		Ethyl (Mesitylcarbonyl)phenylphosphinate CAS RN: 84434-11-7		Lithium Phenyl-(2,4,6-trimethylbenzoyl)phosphinate CAS RN: 85073-19-4	
<b>D0444</b>	25g 100g 500g	<b>B1618</b>	5g 25g	<b>D2253</b>	1g 5g 25g	<b>D2238</b>	1g 5g 25g		
Ferrocene CAS RN: 102-54-5		Bis[2,6-difluoro-3-(1H-pyrrol-1-yl)phenyl]-titanocene CAS RN: 125051-32-3		CF <sub>3</sub> SO <sub>3</sub> <sup>-</sup>		PF <sub>6</sub> <sup>-</sup>		Diphenyliodonium Hexafluorophosphate CAS RN: 58109-40-3	
<b>D5118</b>	1g 5g	<b>D2248</b>	1g	<b>B2380</b>	1g 5g	<b>B5661</b>	1g 5g	<b>B6071</b>	1g 5g
Diphenyliodonium Tetrafluoroborate CAS RN: 313-39-3		AsF <sub>6</sub> <sup>-</sup>		PF <sub>6</sub> <sup>-</sup>		BF <sub>4</sub> <sup>-</sup>		Bis(4-tert-butylphenyl)iodonium Nonaflate CAS RN: 194999-85-4	
<b>B5956</b>	100mg 1g	<b>M3379</b>	5g 25g	<b>H1683</b>	5g 25g	<b>I0591</b>	5g 25g	<b>H1776</b>	5g
Bis[4-(tert-butyl)phenyl]iodonium Tetra(nonafluorotert-butoxy)aluminate CAS RN: 2350272-68-1		PF <sub>6</sub> <sup>-</sup>		SbF <sub>6</sub> <sup>-</sup>		B <sub>4</sub> <sup>-</sup>		(4-Hydroxyphenyl)-dimethylsulfonium Hexafluorophosphate CAS RN: 59626-68-5	

## Photo-Cationic Initiators

<b>D2231</b>  1g 5g Dimethylphenylsulfonium Tetrafluoroborate CAS RN: 24806-57-3	<b>T4025</b>  5g 25g Triphenylsulfonium Chloride CAS RN: 4270-70-6	<b>T1609</b>  100mg 1g 5g Triphenylsulfonium Bromide CAS RN: 3353-89-7	<b>T1608</b>  1g 5g Triphenylsulfonium Tetrafluoroborate CAS RN: 437-13-8	<b>T4013</b>  5g 25g Triphenylsulfonium Hexafluorophosphate CAS RN: 57835-99-1
<b>T4012</b>  5g 25g Triphenylsulfonium Hexafluoroantimonate CAS RN: 57840-38-7	<b>T3038</b>  1g 5g Triphenylsulphonium Nonaflate CAS RN: 144317-44-2	<b>T4024</b>  1g 5g Triphenylsulfonium 10-Camphorsulfonate CAS RN: 227199-92-0	<b>T2042</b>  1g 5g Tri-p-tolylsulfonium Triflate CAS RN: 127820-38-6	<b>T2041</b>  1g Tri-p-tolylsulfonium Hexafluorophosphate CAS RN: 146062-15-9
<b>D5952</b>  1g 5g 25g Diphenyl[4-(phenylthio)phenyl]sulfonium Hexafluorostibate CAS RN: 71449-78-0	<b>D5990</b>  1g 5g 25g Diphenyl[4-(phenylthio)phenyl]sulfonium Hexafluorophosphate CAS RN: 75482-18-7	<b>B6324</b>  5g 25g (Thiodi-4,1-phenylene)-bis(diphenylsulfonium) Bis(hexafluorophosphate) CAS RN: 74227-35-3	<b>N0137</b>  25g 4-Nitrobenzenediazonium Tetrafluoroborate CAS RN: 456-27-9	<b>M1245</b>  5g 25g 2-(4-Methoxyphenyl)-4,6-bis(trichloromethyl)-1,3,5-triazine CAS RN: 3584-23-4
<b>B3633</b>  5g 25g 2-(1,3-Benzodioxol-5-yl)-4,6-bis(trichloromethyl)-1,3,5-triazine CAS RN: 71255-78-2	<b>M2140</b>  5g 25g 2-(4-Methoxystyryl)-4,6-bis(trichloromethyl)-1,3,5-triazine CAS RN: 42573-57-9	<b>D2963</b>  5g 2-(3,4-Dimethoxystyryl)-4,6-bis(trichloromethyl)-1,3,5-triazine CAS RN: 42880-07-9	<b>F0362</b>  5g 2-[2-(Furan-2-yl)vinyl]-4,6-bis(trichloromethyl)-1,3,5-triazine CAS RN: 154880-05-4	<b>M1209</b>  5g 2-[2-(5-Methylfuran-2-yl)vinyl]-4,6-bis(trichloromethyl)-1,3,5-triazine CAS RN: 156360-76-8
<b>C3751</b>  5g 25g (Cumene)cyclopentadienyliron(II) Hexafluorophosphate CAS RN: 32760-80-8	<b>Photo-Anionic Initiators</b>		<b>O0396</b>  1g 2-(9-Oxoxanthan-2-yl)propionic Acid 1,5,7-Triazabicyclo[4.4.0]dec-5-ene Salt CAS RN: 1346753-09-0	<b>O0447</b>  1g 2-(9-Oxoxanthan-2-yl)propionic Acid 1,5-Diazabicyclo[4.3.0]non-5-ene Salt CAS RN: 1346753-04-5
<b>A2502</b>  1g 5g Acetophenone O-Benzoyloxime CAS RN: 26060-56-0	<b>N1052</b>  1g 2-Nitrobenzyl Cyclohexylcarbamate CAS RN: 119137-03-0	<b>B5085</b>  200mg 1g 1,2-Bis(4-methoxyphenyl)-2-oxoethyl Cyclohexylcarbamate CAS RN: 196599-80-1	<b>P2750</b>  1g 5g 1-(2-Formylbenzoyl)piperidine CAS RN: 84538-49-8	<b>N0528</b>  10g 25g Nifedipine CAS RN: 21829-25-4

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