

SAFETY DATA SHEET

1. Identification

Product identifier 1-AMINO-5-HEXENE, 98%

Other means of identification

Product code 5529 34825-70-2 **CAS** number **Synonyms** 5-Hexenylamine

Recommended use professional, scientific and technical activities: scientific research and development

Recommended restrictions None known

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

GFS Chemicals, Inc. Company name **Address** P.O. Box 245 Powell, OH 43065 **United States**

Telephone Phone 740-881-5501

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Website www.qfschemicals.com E-mail service@gfschemicals.com

Emergency phone Emergency Assistance

number

2. Hazard(s) identification

Physical hazards Category 3 Flammable liquids **Health hazards** Skin corrosion/irritation Category 1B

Serious eye damage/eye irritation Category 1

Environmental hazards Not classified. **OSHA** defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Flammable liquid and vapor. Causes severe skin burns and eye damage. Causes serious eye

damage.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

Chemtrec 800-424-9300

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling.

Wear protective gloves/protective clothing/eve protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Response

If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Wash contaminated clothing before reuse. In case of fire: Use appropriate media to extinguish. If

swallowed: Rinse mouth. Do NOT induce vomiting.

Storage Store in a well-ventilated place. Keep cool. Store locked up. Store contents under inert gas.

Dispose of contents/container to an appropriate treatment and disposal facility in accordance with **Disposal**

applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise

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Static accumulating flammable liquid can become electrostatically charged even in bonded and classified (HNOC) grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

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3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
1-AMINO-5-HEXENE	5-Hexenylamine	34825-70-2	100

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contactTake off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or

poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse. For minor skin contact, avoid spreading material on unaffected

skin

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important

symptoms/effects, acute and

delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation.

Symptoms may be delayed.

General information Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the

material(s) involved, and take precautions to protect themselves. Wash contaminated clothing

before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do

so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

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Methods and materials for containment and cleaning up

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do so without risk. Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations.

Large Spills: Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Material should be stored under an inert atmosphere.

8. Exposure controls/personal protection

Occupational exposure limits

Biological limit values

Appropriate engineering controls

This substance has no PEL, TLV, or other recommended exposure limit.

No biological exposure limits noted for the ingredient(s).

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Wear appropriate chemical resistant clothing. Other

If engineering controls do not maintain airborne concentrations below recommended exposure **Respiratory protection**

limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Wear appropriate thermal protective clothing, when necessary.

Thermal hazards

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

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9. Physical and chemical properties

Appearance Clear.
Physical state Liquid.
Form Liquid.

Color Colourless to light yellow.

Odor Not available.
Odor threshold Not available.
PH Not available.
Melting point/freezing point Not available.

Initial boiling point and

boiling range

283.28 °F (139.6 °C)

Flash point 86 °F (30 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower Not available.

(%)

Flammability limit -

upper (%)

Not available.

Explosive limit - lower

(%)

Not available.

Explosive limit - upper

(%)

Not available.

Vapor pressureNot available.Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.
(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Density 0.8 g/cm3 estimated.

Explosive properties Not explosive.

Flammability class Flammable IC estimated

Flash point class

Molecular formula

Molecular weight

Oxidizing properties

Specific gravity

Flammable IC

C6H13N

99.18 g/mol

Not oxidizing.

0.8 estimated.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Stable under recommended storage conditions.

Possibility of hazardous

reactions

Hazardous polymerization does not occur.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash

point. Contact with incompatible materials.

Incompatible materials Oxidizing material.

Hazardous decomposition

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products

Upon decomposition, this product may yield oxides of nitrogen and ammonia, carbon dioxide,

carbon monoxide and other low molecular weight hydrocarbons.

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11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system.

Skin contactCauses severe skin burns.Eye contactCauses serious eye damage.IngestionCauses digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result.

Information on toxicological effects

Acute toxicityNot known. The toxicological properties of this material have not been fully investigated and its

handling and use may be hazardous.

Skin corrosion/irritationCauses severe skin burns and eye damage. **Serious eye damage/eye**Causes serious eye damage. Strongly irritating.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization Corrosive.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity

- single exposure

Not classified.

Specific target organ toxicity

- repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this substance.

Bioaccumulative potentialNo data available. **Mobility in soil**No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal

instructions).

Contaminated packagingSince emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

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DOT

UN number UN2734

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UN proper shipping name Amines, liquid, corrosive, flammable, n.o.s. (1-AMINO-5-HEXENE)

Transport hazard class(es)

Class 8
Subsidiary risk 3
Label(s) 8, 3
Packing group II

Special precautions for Read safety instructions, SDS and emergency procedures before handling.

user

Special provisions IB2, T11, TP2, TP27

Packaging exceptionsNonePackaging non bulk202Packaging bulk243

IATA

UN number UN2734

UN proper shipping name Amines, liquid, corrosive, flammable, n.o.s. (1-AMINO-5-HEXENE)

Transport hazard class(es)

Class 8
Subsidiary risk 3
Label(s) 8, 3
Packing group II
Environmental hazards No.

Special precautions for Read safety instructions, SDS and emergency procedures before handling.

user

IMDG

UN number UN2734

UN proper shipping name Amines, liquid, corrosive, flammable, n.o.s. (1-AMINO-5-HEXENE)

Transport hazard class(es)

Class 8
Subsidiary risk 3
Label(s) 8, 3
Packing group II
Environmental hazards

Marine pollutant No.

EmS Not available.

Special precautions for Read safety instructions, SDS and emergency procedures before handling.

user

Transport in bulk according to Annex II of MARPOL 73/78

and the IBC Code

Not established.

DOT



IATA; IMDG



15. Regulatory information

US federal regulationsThis product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. Not listed on TSCA

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Yes

Hazardous chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Not regulated.

Inventory name

US state regulationsCalifornia Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is

not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

On inventory (yes/no)*

International Inventories

Country(s) or region

Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Toxic Chemical Substances (TCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue dateJanuary-23-2013Revision dateOctober-09-2017

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A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Disclaimer

The information given is designed only as a guidance for safe handling, use, processing, storage transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. GFS Chemicals, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.

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