

SAFETY DATA SHEET

1. Identification

Product identifier	HYDROGEN CHLORIDE, 4M IN DIOXANE
Other means of identification	
Product code	5586
Recommended use	professional, scientific and technical activities: other professional, scientific and technical activities
Recommended restrictions	None known.
Manufacturer/Importer/Suppl	ier/Distributor information

Manufacturer

Company name Address	GFS Chemicals, Inc. 800 Kaderly Drive Columbus, OH 43228 United States	
Telephone	Phone Toll Free Fax	740-881-5501 800-858-9682 740-881-5989
Website E-mail	www.gfschemicals.com service@gfschemicals.com	
Emergency phone number	Emergency Assistance	Chemtrec 800-424-9300

Danger

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 1A
	Serious eye damage/eye irritation	Category 1
	Carcinogenicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, repeated exposure	Category 2
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
OSHA defined hazards	Not classified.	
Label elements		



Signal word Hazard statement

Highly flammable liquid and vapor. Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life.

Precautionary statement Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Wash contaminated clothing before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Hazard(s) not otherwise classified (HNOC)	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.
Supplemental information	86.1% of the mixture consists of component(s) of unknown acute inhalation toxicity. 86.1% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures	Mixtures		
Chemical name	Common name and synonyms	CAS number	%
DIOXANE	DIETHYLENE OXIDE 1,4-DIOXANE	123-91-1	86.1
HYDROGEN CHLORIDE		7647-01-0	13.9

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.
Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Headache. Nausea, vomiting. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Prolonged exposure may cause chronic effects.
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.
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Water fog. Alcohol resistant foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Do not use water jet as an extinguisher, as this will spread the fire.
Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.
6. Accidental release mea	asures
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.
7. Handling and storage	
Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.
	For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits Components	s for Air Contaminants (29 CFR 191 Type	0.1000) Value
DIOXANE (CAS 123-91-1)	PEL	360 mg/m3
		100 ppm
HYDROGEN CHLORIDE (CAS 7647-01-0)	Ceiling	7 mg/m3
		5 ppm
US. ACGIH Threshold Limi		
Components	Туре	Value
DIOXANE (CAS 123-91-1)	TWA	20 ppm
HYDROGEN CHLORIDE (CAS 7647-01-0)	Ceiling	2 ppm
US. NIOSH: Pocket Guide Components	to Chemical Hazards Type	Value
DIOXANE (CAS 123-91-1)	Ceiling	3.6 mg/m3
		1 ppm
HYDROGEN CHLORIDE (CAS 7647-01-0)	Ceiling	7 mg/m3
. ,		5 ppm
iological limit values	No biological exposure limits noted for	r the ingredient(s).
xposure guidelines		
US - California OELs: Skin	designation	
DIOXANE (CAS 123-91-1 US - Minnesota Haz Subs:		e absorbed through the skin.
DIOXANE (CAS 123-91-1		lesignation applies.
US - Tennessee OELs: Ski		
DIOXANE (CAS 123-91-1 US ACGIH Threshold Limit	Values: Skin designation	e absorbed through the skin.
	for Air Contaminants (29 CFR 191	-
DIOXANE (CAS 123-91-1	•	e absorbed through the skin.
ppropriate engineering ontrols	changes per hour) should be used. Ve use process enclosures, local exhaust levels below recommended exposure airborne levels to an acceptable level when handling this product. An eye w work area.	aust ventilation. Good general ventilation (typically 10 air entilation rates should be matched to conditions. If applicable, ventilation, or other engineering controls to maintain airborne limits. If exposure limits have not been established, maintain . Eye wash facilities and emergency shower must be available vash and safety shower must be available in the immediate
ndividual protection measure Eye/face protection	es, such as personal protective equi Wear safety glasses with side shields	-
Skin protection Hand protection	Wear appropriate chemical resistant of	gloves.
Other	Wear appropriate chemical resistant of	clothing. Use of an impervious apron is recommended.
Respiratory protection	limits (where applicable) or to an acc	in airborne concentrations below recommended exposure eptable level (in countries where exposure limits have not rator must be worn. Chemical respirator with organic vapor
Thermal hazards	Wear appropriate thermal protective	clothing, when necessary.
ieneral hygiene onsiderations	and drink. Always observe good perso	uirements. When using do not smoke. Keep away from food onal hygiene measures, such as washing after handling the and/or smoking. Routinely wash work clothing and protective

9. Physical and chemical properties

9. Physical and chemical	properties
Appearance	Clear.
Physical state	Liquid.
Form	Liquid.
Color	Colorless.
Odor	pungent, ether-like
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	212 °F (100 °C) estimated
Flash point	53.6 °F (12.0 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or e	-
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	85.7 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	356 °F (180 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.05 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Flammable IB estimated
Oxidizing properties	Not oxidizing.
Percent volatile	100 %
Specific gravity	1.05 estimated
VOC	86.1 % estimated
10. Stability and reactivity	ty
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transpor

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Amines.
Hazardous decomposition products	Hydrogen chloride. Carbon oxides.

11. Toxicological information

Inhalation

Information on likely routes of exposure

May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Headache. Nausea, vomiting. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity	Harmful if swallowed.		
Components	Species	Test Results	
DIOXANE (CAS 123-91-1)			
<u>Acute</u>			
Dermal			
LD50	Rabbit	7600 mg/kg	
	Rat	> 8300 mg/kg	
Inhalation			
LC50	Mouse	37 mg/l, 2 Hours	
	Rat	46 mg/l, 2 Hours	
Oral			
LD50	Cat	2000 mg/kg	
	Dog	2100 mg/kg	
	Guinea pig	3150 mg/kg	
	Mouse	5700 mg/kg	
	Rabbit	2000 mg/kg	
	Rat	5.2 ml/kg	
Other			
LD50	Mouse	4350 mg/kg	
		790 mg/kg	
	Rabbit	1550 mg/kg	
	Rabbie	1000 mg/kg	
	Det		
	Rat	799 mg/kg	
YDROGEN CHLORIDE (CAS 764	ŧ/-01-0)		
<u>Acute</u> Dermal			
LD50	Mouse	1449 mg/kg	
Inhalation	10000	1115 119/19	
LC50	Mouse	1108 mg/l, 1 Hours	
2000	Rat	3124 mg/l, 1 Hours	
0	Nat	SIZH HIGH, I Hours	
Oral LD50	Rabbit	900 mg/kg	
Other	Kabbit	500 mg/kg	
LD50	Mouse	1449 mg/kg	
kin corrosion/irritation	Causes severe skin burns and eye damage.		
erious eye damage/eye ritation	Causes serious eye damage.		
Respiratory or skin sensitiza	tion		
Respiratory sensitization			
Skin sensitization	This product is not expected to	o cause skin sensitization.	
erm cell mutagenicity		roduct or any components present at greater than 0.1% are	
Carcinogenicity	Suspected of causing cancer.		
IARC Monographs. Overa	all Evaluation of Carcinogenici	ty	
DIOXANE (CAS 123-91- HYDROGEN CHLORIDE		2B Possibly carcinogenic to humans.	

Not regulated.	ed Substances (29 CFR 1910.1001-1052) ogram (NTP) Report on Carcinogens
DIOXANE (CAS 123-91-1)	Reasonably Anticipated to be a Human Carcinogen.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritation.
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	Toxic to aqua	tic life.	
Product		Species	Test Results
HYDROGEN CHLORIDE, 4M II	N DIOXANE		
Aquatic			
Fish	LC50	Fish	1716.1772 mg/l, 96 hours estimated
Components		Species	Test Results
DIOXANE (CAS 123-91-1)			
Aquatic			
Fish	LC50	Inland silverside (Menidia beryllina)	6700 mg/l, 96 hours
HYDROGEN CHLORIDE (CAS	7647-01-0)		
Aquatic			
Fish	LC50	Western mosquitofish (Gambusia affinis)	282 mg/l, 96 hours
Persistence and degradability	No data is ava	ailable on the degradability of any ingredier	nts in the mixture.
Bioaccumulative potential			
Partition coefficient n-oct DIOXANE	anol / water (log Kow) -0.27	
Mobility in soil	No data availa	able.	
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.		
13. Disposal consideration	ons		
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.		
Local disposal regulations	Dispose in accordance with all applicable regulations.		
Hazardous waste code	D001: Waste Flammable material with a flash point <140 F D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.		
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).		
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.		
14. Transport informatio			

14. Transport information

DOT

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UN number UN proper shipping name	UN2924 Flammable liquids, corrosive, n.o.s. (DIOXANE RQ = 116 LBS, HYDROGEN CHLORIDE RQ =
	35971 LBS)
Transport hazard class(es)	
Class	3
aterial name: HYDROGEN CHLORIDE,	4M IN DIOXANE

Subsidiary risk	8
Label(s)	3, 8
Packing group	II
Special precautions for	Read safety instructions, SDS and emergency procedures before handling.
user Special provisions	IB2, T11, TP2, TP27
Packaging exceptions	150
Packaging non bulk	202
Packaging bulk	243
IATA	
UN number	UN2924
UN proper shipping name	Flammable liquid, corrosive, n.o.s. (DIOXANE, HYDROGEN CHLORIDE)
Transport hazard class(es)	
Class	3
Subsidiary risk	8
Packing group	II
Environmental hazards	No.
ERG Code	3CH
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN2924
UN proper shipping name	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (DIOXANE, HYDROGEN CHLORIDE)
Transport hazard class(es)	
Class	3
Subsidiary risk	8
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS Special preservices for	F-E, S-C
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to	Not established.
Annex II of MARPOL 73/78 and the IBC Code	
DOT	
FLAMMABLE LIQUID	CORROSIVE
3	8
IATA; IMDG	
· 🔥	
3	8
×	\checkmark

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Se	-) CFR 302.4)	Listed.		
DIOXANE (CAS 123-91-1) HYDROGEN CHLORIDE (CAS 7647-01-0)			Listed.		
SARA 304 Emergency release notification HYDROGEN CHLORIDE (CAS 7647-01-0)		0)	5000 LBS		
OSHA Specifically Reg Not regulated.	gulated Substand	ces (29 CFR 19	10.1001-1052)		
perfund Amendments a			6 (SARA)		
SARA 302 Extremely Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower	Threshold planning quantity, upper
		5000		value (pounds)	value (pounds)
HYDROGEN CHLORIDE	7647-01-0	5000	500		
SARA 311/312 Hazardous chemical	Yes				
Classified hazard categories	Acute toxic Skin corros Serious eye Carcinogen Specific tar	ity (any route of ion or irritation damage or eye icity	irritation y (single or repeated e	xposure)	
SARA 313 (TRI report Chemical name	ting)	C	AS number	% by wt.	
DIOXANE				-	
			23-01-1	86.1	
HYDROGEN CHLOR ner federal regulations Clean Air Act (CAA) S DIOXANE (CAS 123 HYDROGEN CHLOR	ection 112 Hazaı -91-1)	7 r dous Air Pollu	.23-91-1 2647-01-0 tants (HAPs) List	86.1 13.9	
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Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	January-03-2014
Revision date	June-15-2018
Version #	02
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Revision information	This document has undergone significant changes and should be reviewed in its entirety.