

1. Identification

| | | |
|---|--|-----------------------|
| Product identifier | 1-HEXENE, 97% | |
| Other means of identification | | |
| Product code | 3414 | |
| Recommended use | professional, scientific and technical activities: other professional, scientific and technical activities | |
| Recommended restrictions | None known. | |
| Manufacturer/Importer/Supplier/Distributor information | | |
| Manufacturer | | |
| Company name | GFS Chemicals, Inc. | |
| Address | P.O. Box 245 Powell, OH 43065 United States | |
| Telephone | Phone | 740-881-5501 |
| | Toll Free | 800-858-9682 |
| | Fax | 740-881-5989 |
| Website | www.gfchemicals.com | |
| E-mail | service@gfchemicals.com | |
| Emergency phone number | Emergency Assistance | Chemtrec 800-424-9300 |

2. Hazard(s) identification

| | | |
|--|---|------------|
| Physical hazards | Flammable liquids | Category 2 |
| Health hazards | Aspiration hazard | Category 1 |
| Environmental hazards | Not classified. | |
| OSHA defined hazards | Not classified. | |
| Label elements | | |
| |  | |
| Signal word | Danger | |
| Hazard statement | Highly flammable liquid and vapor. May be fatal if swallowed and enters airways. | |
| Precautionary statement | | |
| Prevention | Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Handle and store contents under inert gas. Take precautionary measures against static discharge. Wear protective gloves/eye protection/face protection. | |
| Response | In case of fire: Use appropriate media to extinguish. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting. | |
| Storage | Store in a well-ventilated place. Keep cool. Store locked up. Handle under inert gas. | |
| Disposal | Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. | |
| Hazard(s) not otherwise classified (HNOC) | Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion. | |
| Supplemental information | None. | |

3. Composition/information on ingredients

Substances

| Chemical name | Common name and synonyms | CAS number | % |
|---------------|--------------------------|------------|-----|
| 1-HEXENE | | 592-41-6 | 100 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Material name: 1-HEXENE, 97%

3414

Version #: 02

Revision date: August-18-2015

Issue date: August-18-2015

1 / 8

4. First-aid measures

| | |
|---|---|
| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. |
| Ingestion | Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. |
| Most important symptoms/effects, acute and delayed | Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed. |
| General information | Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

| | |
|--|--|
| Suitable extinguishing media | Water fog. Foam. Carbon dioxide (CO ₂). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only. |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | Highly flammable liquid and vapor. |

6. Accidental release measures

| | |
|--|---|
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. |
| | Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. |
| | Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination. |
| Environmental precautions | Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. |

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid prolonged exposure. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Material should be stored under an inert atmosphere. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

| US. ACGIH Threshold Limit Values | | |
|---|------|--------|
| Material | Type | Value |
| 1-HEXENE (CAS 592-41-6) | TWA | 50 ppm |
| Biological limit values | | |
| Appropriate engineering controls | | |

Individual protection measures, such as personal protective equipment

| | |
|---------------------------------------|---|
| Eye/face protection | Face shield is recommended. Wear safety glasses with side shields (or goggles). |
| Skin protection | |
| Hand protection | Wear appropriate chemical resistant gloves. |
| Other | Wear suitable protective clothing. |
| Respiratory protection | If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. |
| Thermal hazards | Wear appropriate thermal protective clothing, when necessary. |
| General hygiene considerations | When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. |

9. Physical and chemical properties

Appearance

Clear.

Physical state

Liquid.

Form

Liquid.

Color

Colorless.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

-219.46 °F (-139.7 °C)

| | |
|---|----------------------------------|
| Initial boiling point and boiling range | 146.12 °F (63.4 °C) 101.325 kPa |
| Flash point | < 20.0 °F (< -6.7 °C) Closed Cup |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not available. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 24.53 kPa at 25 °C |
| Vapor density | 3 |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | 487 °F (252.78 °C) |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 0.67 g/cm3 |
| Flammability class | Flammable IB estimated |
| Flash point class | Flammable IB |
| Molecular formula | C6H12 |
| Molecular weight | 84.16 g/mol |
| Specific gravity | 0.67 at 20 °C |

10. Stability and reactivity

| | |
|---|--|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | Hazardous polymerization does not occur. |
| Conditions to avoid | Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. |
| Hazardous decomposition products | Carbon oxides. |

11. Toxicological information

Information on likely routes of exposure

| | |
|---------------------|--|
| Inhalation | Prolonged inhalation may be harmful. |
| Skin contact | No adverse effects due to skin contact are expected. |
| Eye contact | Direct contact with eyes may cause temporary irritation. |
| Ingestion | Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia. |

| | |
|---|---|
| Symptoms related to the physical, chemical and toxicological characteristics | Aspiration may cause pulmonary edema and pneumonitis. |
|---|---|

Information on toxicological effects

| | |
|----------------------------------|--|
| Acute toxicity | May be fatal if swallowed and enters airways. |
| Skin corrosion/irritation | Prolonged skin contact may cause temporary irritation. |

| | |
|--|--|
| Serious eye damage/eye irritation | Direct contact with eyes may cause temporary irritation. |
| Respiratory or skin sensitization | |
| Respiratory sensitization | Not available. |
| Skin sensitization | This product is not expected to cause skin sensitization. |
| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. |
| Carcinogenicity | This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. |

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

US OSHA Hazard Categories (1)

Not regulated.

US OSHA Hazard Categories (10)

Not regulated.

US OSHA Hazard Categories (2)

Not regulated.

US OSHA Hazard Categories (3)

Not regulated.

US OSHA Hazard Categories (4)

Not regulated.

US OSHA Hazard Categories (5)

Not regulated.

US OSHA Hazard Categories (6)

Not regulated.

US OSHA Hazard Categories (7)

Not regulated.

US OSHA Hazard Categories (8)

Not regulated.

US OSHA Hazard Categories (9)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

| | |
|------------------------------|--|
| Reproductive toxicity | This product is not expected to cause reproductive or developmental effects. |
|------------------------------|--|

| | |
|---------------------------------------|-----------------|
| Specific target organ toxicity | Not classified. |
| - single exposure | |

| | |
|---------------------------------------|-----------------|
| Specific target organ toxicity | Not classified. |
| - repeated exposure | |

| | |
|--------------------------|---|
| Aspiration hazard | May be fatal if swallowed and enters airways. |
|--------------------------|---|

| | |
|------------------------|--------------------------------------|
| Chronic effects | Prolonged inhalation may be harmful. |
|------------------------|--------------------------------------|

12. Ecological information

| | |
|--------------------------------------|--|
| Ecotoxicity | The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. |
| Persistence and degradability | No data is available on the degradability of this product. |
| Bioaccumulative potential | Not available. |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

| | |
|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information**DOT**

| | |
|-------------------------------------|---|
| UN number | UN2370 |
| UN proper shipping name | 1-Hexene |
| Transport hazard class(es) | |
| Class | 3 |
| Subsidiary risk | - |
| Label(s) | 3 |
| Packing group | II |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Special provisions | IB2, T4, TP1 |
| Packaging exceptions | 150 |
| Packaging non bulk | 202 |
| Packaging bulk | 242 |

IATA

| | |
|-------------------------------------|---|
| UN number | UN2370 |
| UN proper shipping name | 1-Hexene |
| Transport hazard class(es) | |
| Class | 3 |
| Subsidiary risk | - |
| Packing group | II |
| Environmental hazards | No. |
| ERG Code | 3H |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo aircraft | Allowed with restrictions. |
| Cargo aircraft only | Allowed with restrictions. |

IMDG

| | |
|-------------------------------------|---|
| UN number | UN2370 |
| UN proper shipping name | 1-HEXENE |
| Transport hazard class(es) | |
| Class | 3 |
| Subsidiary risk | - |
| Packing group | II |
| Environmental hazards | No. |
| Marine pollutant | No. |
| EmS | F-E, S-D |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |

Transport in bulk according to Not established.

Annex II of MARPOL 73/78 and the IBC Code

DOT



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US OSHA Hazard Categories (1)

Not regulated.

US OSHA Hazard Categories (2)

Not regulated.

US OSHA Hazard Categories (3)

Not regulated.

US OSHA Hazard Categories (4)

Not regulated.

US OSHA Hazard Categories (5)

Not regulated.

US OSHA Hazard Categories (6)

Not regulated.

US OSHA Hazard Categories (7)

Not regulated.

US OSHA Hazard Categories (8)

Not regulated.

US OSHA Hazard Categories (9)

Not regulated.

US OSHA Hazard Categories (10)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

1-HEXENE (CAS 592-41-6)

US. New Jersey Worker and Community Right-to-Know Act

1-HEXENE (CAS 592-41-6)

US. Pennsylvania Worker and Community Right-to-Know Law

1-HEXENE (CAS 592-41-6)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | Yes |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date August-18-2015

Revision date August-18-2015

Version # 02

Disclaimer GFS Chemicals, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information Hazard(s) identification: Prevention
Hazard(s) identification: Response
Stability and reactivity: Hazardous decomposition products